



652 Oliver Street  
Williamsport, PA 17701 U.S.A.

Tel. +1-800-258-3279 (U.S. and Canada)  
Tel. +1-570-323-6181 (International)  
Fax. +1-570-327-7101  
www.lycoming.com

# MANDATORY

# SERVICE BULLETIN

January 23, 2014

Supplement No. 2

To

Service Bulletin No. 342G

This supplement No. 2 to Service Bulletin No. 342G:

1. Deletes the 8-inch approximate space between fuel clamps in step 5 on page 3 and also in the checklist on page 4 as follows:

Change, Step 5 on page 3 from:

5. Fuel lines must be held in place securely using clamps with cushions. The clamps must be approximately 8 in. (20 cm) apart.

To:

5. Fuel lines must be held in place securely using clamps with cushions.

Change, text in 1<sup>st</sup> column on left, 2<sup>nd</sup> row in checklist on page 4 from:

Clamps (with cushions) attached to fuel lines. Fuel lines must be held in place securely with clamps in position approximately 8 in. (20 cm) apart.

To:

Clamps (with cushions) attached to fuel lines. Fuel lines must be held in place securely with clamps.

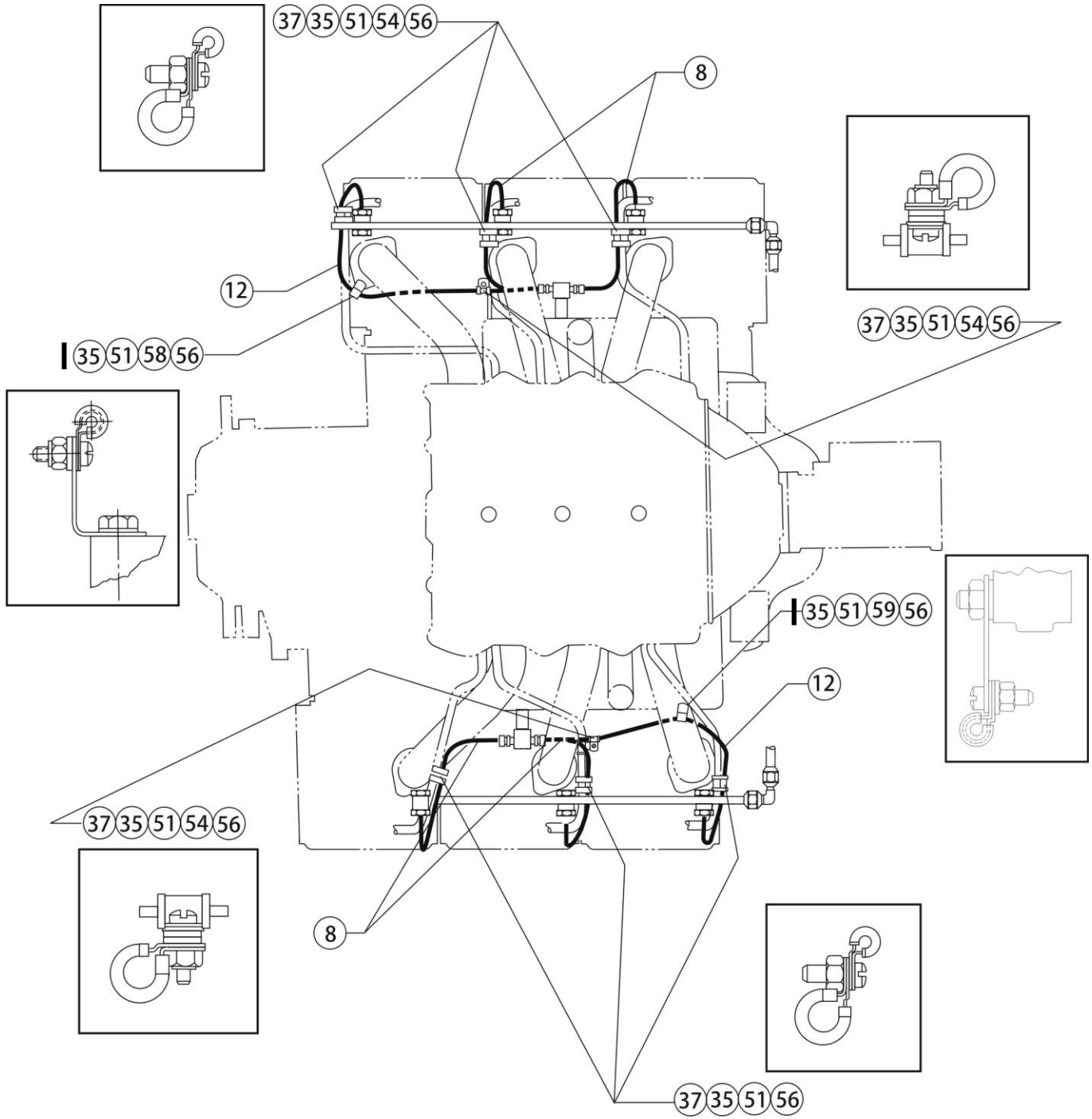


General Aviation  
Manufacturers Association

ISSUED			REVISED			PAGE NO.	REVISION	G-Sup.2
MO	DAY	YEAR	MO	DAY	YEAR			
01	23	14	--	--	--	1 of 2	---	

2. Corrects the call out designations for the hardware part numbers used in two locations in Diagram No. 30 on page 38 of 47.

**Diagram No. 30 -- IO-540-M1C5**



ISSUED			REVISED			PAGE NO.	REVISION	G-Sup.2
MO	DAY	YEAR	MO	DAY	YEAR			
01	23	14	--	--	--	2 of 2	---	