



652 Oliver Street
 Williamsport, PA 17701 U.S.A.
 Telephone +1 (877) 839-7878 (U.S. and Canada)
 Telephone +1 (570) 327-7222 (International)
 Facsimile +1 (570) 327-7101
 Email Technicalsupport@lycoming.com

MANDATORY

SERVICE BULLETIN

DATE: December 2, 2021

Service Bulletin No. 648
 Engineering Aspects are
 FAA Approved

SUBJECT: Wastegate Solenoid Valve Inspection and Cleaning

MODELS AFFECTED: TEO-540-C1A

TIME OF COMPLIANCE: During each scheduled oil change

NOTICE: Incomplete review of all the information in this document can cause errors. Read the entire Mandatory Service Bulletin to make sure you have a complete understanding of the requirements.

Lycoming has received reports of wastegate solenoid valve screen obstruction resulting in non-desirable wastegate function affecting engine operability. Lycoming is recommending that a wastegate solenoid valve cleaning and inspection maintenance item be completed during each scheduled oil change.

Cleaning and Inspection Procedure:

1. Remove the wastegate solenoid valve from the engine in accordance with instructions in Chapter 72-40 of the latest revision of the TEO-540-C1A Engine Maintenance Manual.

⚠ WARNING DO NOT SMOKE OR HAVE AN OPEN FIRE/FLAME OR USE ANY DEVICE THAT CAN MAKE SPARKS DURING CLEANING AND INSPECTION. FLAMES OR SPARKS CAN CAUSE FUEL IGNITION WHICH CAN CAUSE SERIOUS BURNS, INJURY, OR DEATH.

ALWAYS WEAR PROPER PERSONAL PROTECTIVE EQUIPMENT (PPE) WHEN USING AVGAS OR MINERAL SPIRITS.

2. Hand-wipe the wastegate solenoid valve screen (Figure 1) with a clean lint-free cloth soaked with Avgas or Mineral Spirits as necessary to remove any accumulated debris. **Do not use compressed air to clean the screen or the solenoid outlet.**

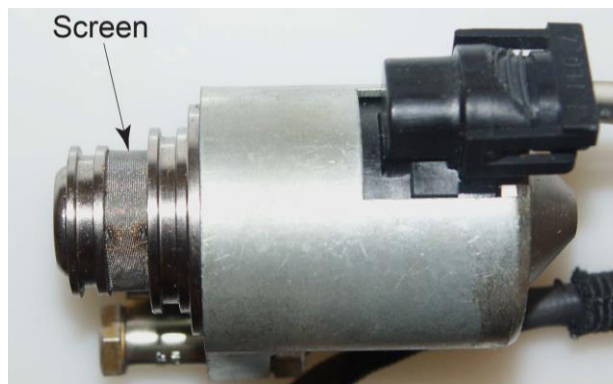


Figure 1
Wastegate Solenoid Valve Screen



ISSUED			REVISED			PAGE NO.	REVISION
MO	DAY	YEAR	MO	DAY	YEAR		
12	02	21	--	--	--	1 of 2	--

3. Inspect the wastegate solenoid valve screen to ensure there is no debris or cloth fibers remaining on the full circumference of the screen. If all debris cannot be removed from the screen, replace the wastegate solenoid valve.
4. Inspect the wastegate solenoid valve screen for damage. If the screen is damaged, the wastegate solenoid valve must be replaced.

NOTICE: When installing a new wastegate solenoid valve, new O-rings must be used in accordance with Chapter 72-40 of the TEO-540-C1A Engine Maintenance Manual.

5. Inspect the wastegate solenoid valve O-rings for damage or wear. If the O-rings are damaged or worn, replacement of two (2) O-rings P/Ns MS28775-018 and MS28775-021 is required.
6. Install the wastegate solenoid valve on the engine in accordance with instructions in Chapter 72-40 of the latest revision of the TEO-540-C1A Engine Maintenance Manual.
7. Complete an engine run-up in accordance with the latest revision of Lycoming Service Bulletin No. 480 and the Airplane Flight Manual (AFM). After engine run-up inspect for oil leaks and correct as necessary. Any oil leak at the wastegate solenoid valve will require replacement of the two (2) O-rings.

If you have any questions, contact Lycoming Technical Support by phone at 570-327-7222 or 877-839-7878 or email to Technicalsupport@lycoming.com.

ISSUED			REVISED			PAGE NO.	REVISION	S.B. 648
MO	DAY	YEAR	MO	DAY	YEAR	2 of 2	--	
12	02	21	--	--	--			