



652 Oliver Street  
 Williamsport, PA. 17701 U.S.A.  
 Telephone +1 (800) 258-3279 U.S. and Canada (Toll Free)  
 Telephone +1 (800) 323-6181 International  
 Facsimile +1 (570) 327-7101  
 www.lycoming.com

<h1>SERVICE LETTER</h1>
-----------------------------

Service Letter No. L263

March 11, 2015

TO: All Owners and Operators of Lycoming IO-540-AC1A5 and TIO-540-AJ1A Engine Models  
 SUBJECT: Discolored Paint on Cylinder

**NOTICE:** Incomplete review of all the information in this document can cause errors. Read the entire Service Letter to make sure you have a complete understanding of the requirements.

This Service Letter is in response to reports of discolored paint on engine cylinders of IO-540-AC1A5 and TIO-540-AJ1A engine models. Discoloration on an engine cylinder can be the result of the unique engine configuration and the ecologically friendly paint applied to the cylinder at the factory and is not necessarily an indication of heat build-up or other problems that can cause discoloration.

Be sure to complete scheduled inspections, such as cylinder compression testing, to monitor any change in cylinder conditions.



General Aviation  
Manufacturers Association

ISSUED			REVISED			PAGE NO.	REVISION
MO	DAY	YEAR	MO	DAY	YEAR		
03	11	15	--	--	--	1 of 1	--