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SERVICE INSTRUCTION

December 13, 2011

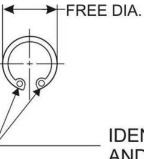
Supplement No. 1

То

Service Instruction No. 1535

Counterweight and Roller Removal, Inspection, and Installation

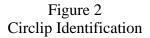
This Supplement No. 1 is being issued to inform owners and operators of the following corrected metric values for Figure 2 Circlip Identification, and Table 4 Gage Dimensions (Figure 4).



IDENTIFICATION MARKS IF ANY AND HOLE SIZES

CIRCLIP IDENTIFICATION

FREE DI	AMETER	HOLE	SIZE	STAMPED	CIRCLIP	
in.	mm in.		mm	MARK	P/N	
1.031 to 1.056	26.187 to 26.822	0.076 to 0.093	1.930 to 2.362	N/A	LW-14820	
1.299 to 1.344	32.995 to 34.138	0.076 to 0.090	1.930 to 2.286	N/A	77005	





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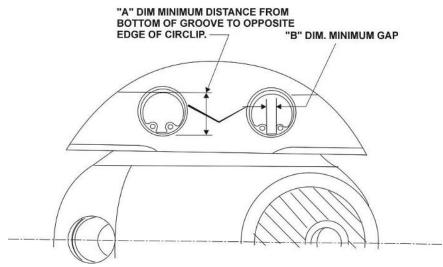


Figure 4 A and B Dimensions

TABLE 4GAGE DIMENSIONS (FIGURE 4)

Circlip P/N	A Dimension		B Dimension		Casa	Use Gage Detail		
	in.	mm	in.	mm	Gage	64892-2	64892-3	APPLICATION
LW-14820	0.892 (-0.000 +0.002)	22.657 (-0.000 +0.051)	0.198 (-0.000 +0.002)	5.029 (-0.000 +0.051)	64892	•		All counterweights
77005	1.132 (-0.000 +0.002)	28.753 (-0.000 + 0.051)	0.245 (-0.000 +0.002)	6.223 (-0.000 +0.051)	64892		•	Only for TIGO-541 engines

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