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MANDATORY

SERVICE BULLETIN

DATE:

May 10, 2010

Service Bulletin No. 591A (Supersedes Service Bulletin No. 591) Engineering Aspects are FAA (DER) Approved

SUBJECT:

Reprint of Kelly Mandatory Service Bulletin No. 039A, Turbine Wheel Replacement.

MODELS AFFECTED: All Lycoming engines equipped with a rebuilt Kelly Aerospace Energy Systems turbocharger manufactured between January 2007 and June 2009 as per the part effectivity in Table I and per the serial number effectivity in Table III found in the attached reprint.

TIME OF COMPLIANCE: Within 10 hours of engine operation or at the next maintenance event, whichever occurs first.

Kelly Aerospace Energy Systems, LLC Service Bulletin No. 039A is reprinted in its entirety as follows. Lycoming requires compliance with all elements of this Service Bulletin and with the additional notes listed below.

This reprint is current at the time Lycoming Service Bulletin No. 591A is issued. However, when complying with this Service Bulletin, insure that compliance is in accordance with the latest revision of **Kelly Aerospace Energy Systems, LLC Service Bulletin No. 039.**

NOTE 1

At the time of this reprint, none of the affected rebuilt reclaimed turbochargers listed in either Table 1 or Table III were either shipped from Lycoming as spares or as engine components. However, as part of Lycoming's continuing commitment to quality, we are reprinting Kelly Aerospace Bulletin No. 039A.

NOTE 2

Contact information for Kelly Aerospace Systems is:

Kelly Aerospace Energy Systems, LLC 2900 Selma Highway Montgomery, AL 36108, USA Technical Support (888) 461-6077 Phone: (334) 386-5400 Fax: (334) 386-5450 Website: <u>www.kellyaerospace.com</u>



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Service Bulletin

Compliance is Considered Mandatory

The technical content of this bulletin is FAA Approved
Bulletin No. 039 A Issue Date: Feb. 10, 2010

REASON FOR REVISION: Correct Table I chart by adding P/N 406610-9028, Ref. Table page 6 correct.

TURBINE WHEEL REPLACEMENT

INTRODUCTION:

Kelly Aerospace Energy Systems, LLC (KAES) has become aware of an in-house processing condition affecting some turbine wheel assemblies reclaimed for a number of rebuilt turbocharger models. This condition may result in an inoperable turbocharger and partial or total loss of engine oil. On both the 400 series (Garrett type) and 600 series (Rajay type) turbochargers, field inspection of the T-wheel for a suspect condition is not feasible. Turbochargers must be removed and evaluated using specialized equipment not generally available in most repair centers. Any Service spare T-wheel supplied by KAES will not apply to this service bulletin as we sell only new assemblies. Continued operation of the turbocharger with a suspect T-wheel, may result in a complete loss of turbocharger function without warning causing a partial or total loss of engine power.

This Service Bulletin is being issued to mandate the removal and replacement of suspect T-Wheel assemblies as installed by KAES between January 2007 and June 2009 and as listed in the effectivity Table I below. *New T-wheel assemblies used in any application on any model are not affected.*

COMPLIANCE:

At the next scheduled inspection event not to exceed ten (10) hours time in service. The possibility of turbocharger failure without warning with partial or total loss of engine power exists, it is recommended that flights be limited to delivering the aircraft to a service facility.

EFFECTIVITY:

Any aircraft or engine utilizing a rebuilt KAES turbocharger manufactured between January 2007 and June 2009 as per the part number effectivity Table I below. (For basic identification guidance, see reference Table IV page 6 and 7.)

406610-9005	406610-9015	406610-9018	406610-9019	406610-9020	406610-9021	406610-9025
406610-9026	406610-9028	406610-9029	406610-9030	406610-9032	407810-9001	406990-9004
408610-9001	409170-9001	409680-9011	465680-9001	465680-9004	465680-9005	465930-9002
465930-9003	465292-9002	465292-9004	465398-9002	407540-9003	466881-9001	466642-9001
466642-9002	466642-9005	466304-9003	600572-9000*	600573-9000*	600574-9001*	600575-9001*
600575-9002*	600576-9000*	600700-9001*	600803-9001*	600803-9002*		

TABLE I - Rebuilt Turboo	harger Part	Numbers
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* Part Number may have a CF prefix.

If you have any questions concerning the instructions in this service bulletin, please contact Kelly Aerospace Energy Systems Technical Support at 888-461-6077.

Questions concerning aircraft service or operation must be forwarded to the applicable manufacturer of that product.

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PROCEDURE:

DENTIFICATION:

CAUTION:

This procedure must be performed by competent and qualified personnel familiar with engine and airframe maintenance activities that are specific to turbocharged aircraft.

CAUTION:

Do not depend on this Service Bulletin for gaining access to the aircraft or engine. This will require that you use the applicable manufacturers maintenance manuals or service instructions. In addition, any preflight or inflight operational checks require use of the appropriate AFM or POH.

TABLE II - Rebuilt	Turbocharger T-Wheel	Part Numbers
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406304-9008	406304-9009	406787-9009	406787-9010	407276-9019
407293-9003	408493-9017	410188-9025	410188-9028	600366-9000*
600563-9000*				

* Part Number may have a CF prefix.

- Access the aircraft turbochargers in accordance with the instructions in the aircraft maintenance manual. (Do not rely on the aircraft or engine paperwork alone to identify your turbocharger serial number.)
- 2. Refer to Table I on page one and determine if the turbocharger being inspected is an affected part number. If you have an affected turbocharger by part number, refer to the serial numbers on Table III on page 4 to see if your turbocharger needs further inspection. The part number and serial number will be found on the data plate. If the serial number **does not** appear, go to step 5 below. If it does appear continue with step 3.

TURBOCHARGER (T-WHEEL) REPLACEMENT

- 3. If it has been determined that the T-Wheel is affected per Table II, the affected turbocharger(s) must be removed and the T-wheel replaced. Some aircraft installations may have two turbochargers, be sure you check both. T-Wheel Replacement can only be done at the KAES factory. Special arrangement request may be made in writing for international customers. All turbochargers will be returned as a REPAIRED component. Removal must be in accordance with the applicable aircraft and/or engine manufacturers maintenance manuals or service instructions. Do not return turbo with fittings, oil reservoir, or other engine or airframe parts as they cannot be returned.
- 4. Upon return of the repaired turbocharger check that the unit is received in undamaged condition with proper paperwork. Verify the turbocharger has the correct part number and serial number. *If not, do not install on your aircraft, contact KAES product support.*
- 5. Utilizing the applicable aircraft and/or engine manufacturers maintenance manuals or service instructions, re-install the turbocharger assembly and proceed to "Return to Service" below.

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RETURN TO SERVICE:

- 1. When the turbocharger has been re-installed, the aircraft is now ready for return to service.
- Refer to Kelly Aerospace Energy Systems Service Bulletin 23 and perform the recommended turbocharger operational tests. This consists of turbocharger pre-lubrication, ground running tests, and and operational flight test. Make sure no air, exhaust, or oil leaks are present. Service Bulletin may be viewed or downloaded online via www.kellyaerospace.com.
- Utilizing the applicable aircraft and engine manufacturers maintenance manuals, install any portion of the aircraft removed to gain access.
- Upon successful completion of this service bulletin per the applicable compliance time listed on page 1, make an appropriate log book entry.

PARTS REQUIRED:

No KAES parts are required to comply with this service bulletin. Incidental parts may be required for the turbocharger installation. These parts must be obtained from the applicable engine or airframe manufacturer.

PARTS IN INVENTORY:

Affected KAES turbochargers in unused inventory may be returned for credit only. Replenishment stock must be re-ordered. Affected unused stock in customers hands must be returned thru place of purchase.

WARRANTY STATEMENT:

The sole warranty remedy applicable to this service publication is related to the terms and conditions stated in the Kelly Aerospace Energy Systems, LLC Limited Warranty Policy delivered with each new or rebuilt component. Labor allowance under KAES Limited Warranty Policy does not apply, any labor allowance is done as a special consideration outside warranty. **Only units currently within warranty shall be offered Option 1 or 2 as reimbursement.**

IDENTIFICATION: KAES does not provide any labor allowance for Identification of an affected turbocharger.

REPLACEMENT T-WHEEL: KAES will repair any turbocharger affected by this service bulletin provided the unit is returned undamaged with the appropriate form included in the shipping container.

Reimbursement for labor expended will be one of two options: (customer choice)

OPTION 1: KAES will offer the recommended OE removal and installation labor allowance for an affected turbocharger, of up to four (4) man hours at 55 USD not to exceed a total of 220 USD. No other charges apply.

OPTION 2: KAES will pay no labor expenditures but offer instead a renewed Limited Warranty policy for each affected turbocharger. The renewed warranty shall be for eighteen (18) months from the date the repaired turbocharger is returned (based on shipping date). This is not an 18 month addition to standard warranty.

Option 1 or 2 must be selected on the Attachment A Form and signed for, or Option 2 shall be applied.

This publication does not imply or state any responsibility for the workmanship of any person or entity performing work or maintenance on the turbocharger, engine, or aircraft. All claims for the warranty repair "special consideration" must be forwarded to KAES Warranty Dept. except as noted above.

SHIPPING INFORMATION:

Turbocharger must be securely packed and packaged so no oil will seep into the shipping container. The form is "Attachment A" at the end of this service bulletin must be included inside the shipping container. The turbocharger must be received assembled and undamaged to qualify for repair. Use only the address on the form for return and mark "WARRANTY DEPT" clearly on the outside of the shipping container. (*The return form may also be obtained from the KAES website at www.kellyaerospace.com.*) **KAES will only pay for return shipping by the same method as received. (next day, ground, etc.)**

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TABLE III - List of Affected Rebuilt Turbocharger Serial Numbers												
XAR00003 KAR00251 KDR01054 KER00159 KER00160 KER00161 KER00162 KER00163 KER00164 KER00166												
KER00167	KER00168	KER00169	KER00170	KER00171	KER00172	KER00173	KER00174	KER00175	KER00176			
KER00177	KER00178	KER00179	KER00180	KFO00267	KFO00268	KFR00003	KFR00004	KFR00005	KFR00006			
KFR00007	KFR00008	KFR00009	KFR00010	KFR00011	KFR00012	KFR00013	KFR00014	KFR00015	KFR00016			
KFR00017	KFR00018	KFR00019	KFR00020	KFR00021	KFR00022	KFR00072	KFR00073	KFR00074	KFR00075			
KFR00076	KFR00077	KFR00078	KFR00079	KFR00080	KFR00081	KFR00083	KFR00084	KFR00085	KFR00087			
KFR00088	KFR00089	KFR00090	KFR00091	KFR00092	KFR00093	KFR00096	KFR00101	KFR00102	KFR00139			
KFR00140	KFR00141	KFR00142	KFR00143	KFR00144	KFR00145	KFR00146	KFR00147	KFR00148	KFR00149			
KFO00266	KFR00188	KFR00189	KGR00165	KGR00166	KGR00184	KGR00185	KGR00186	KGR00189	KGR0019			
KGR00191	KGR00192	KGR00193	KGR00194	KGR00195	KGR00196	KGR00197	KGR00198	KGR00199	KGR0020			
KGR00201	KGR00202	KGR00204	KGR00205	KGR00206	KIO01201	KIO01202	KIO01203	KIO01204	KIO01205			
KIO01206	KIR00792	KIR00793	KIR00794	KIR00795	KIR00796	KIR00797	KIR00798	KIR00799	KIR00800			
KIR00801	KIR00802	KIR00803	KIR00804	KIR00805	KIR00806	KIR00807	KIR00808	KIR00809	KIR00810			
KIR00811	KIR00812	KIR00813	KIR00814	KIR00815	KIR00816	KIR01070	KIR01071	KIR01072	KIR01073			
KIR01074	KIR01075	KIR01076	KIR01077	KIR00822	KJR00211	KJR00212	KJR00214	KJR00215	KJR0021			
KJR00217	KJR00463	KJR00464	KJR00465	KKR00151	KKR00152	KKR00153	KKR00154	KKR00155	KKR0015			
KKR00157	KKR00158	KKR00159	KKR00160	KKR00161	KKR00162	KKR00163	KKR00164	KKR00165	KKR0016			
KKR00167	KKR01212	KKR01213	KKR01214	KKR01215	KKR01216	KKR01960	KKR01961	KKR01962	KKR0196			
KKR01964	KKR01965	KKO00122	KLR00177	KLR00272	KLR00273	KLR00274	KLR00275	KLR01104	KLR0110			
KLR01106	KLR01107	KLR01108	KLR01109	KLR01110	KLR01111	KLR01112	KLR01113	KLR01114	KLR0111			
KLR01116	KLR01117	LAR00008	LAR00009	LAR00047	LAR00048	LCR00241	LDR00245	LDR00246	LDR0024			
LDR00248	LDR00249	LDR00250	LDR00251	LDR00252	LDR00253	LDR00254	LDR00255	LDR00256	LDR0025			
LDR00276	LDR00315	LDR00316	LDR00317	LDR00318	LDR00319	LDR00321	LDR00322	LDR00323	LDR0033			
LDR00336	LER00059	LFR00195	LFR00196	LFR00197	LFR00198	LFR00199	LFR00200	LFR00201	LFR00202			
LFR00203	LFR00204	LFR00205	LFR00264	LGR00179	LGR00180	LGR00181	LGR00182	LGR00183	LGR0018			
LGR00185	LGR00186	LGR00187	LGR00188	LGR00189	LGR00191	LGR00192	LGR00193	LGR00325	LGR0032			
LGR00327	LGR00328	LGR00329	LGR00330	LHR00025	LHR00026	LHR00027	LHR00028	LHR00029	LHR0003			
LHR00031	LHR00032	LHR00033	LHR00044	LHR00045	LHR00100	LHR00101	LHR00102	LHR00103	LHR0010			
LHR00105	LHR00106	LHR00107	LHR00108	LHR00109	LHR00110	LHR00112	LHR00113	LHR00115	LHR0011			
LHR00117	LHR00118	LHR00119	LHR00120	LHR00121	LHR00122	LHR00123	LHR00124	LHR00125	LHR0012			
LJR00017	LJR00109	LJR00110	LJR00183	LJR00184	LJR00185	LJR00186	LJR00187	LJR00188	LJR00189			
LJR00190	LJR00192	LJR00193	LJR00194	LJR00195	LJR00196	LJR00197	LKR00001	LKR00002	LKR0000			
LKR00004	LKR00005	LLR00254	LLR00255	LLR00256	LLR00257	LLR00258	LLR00259	LLR00260	LLR0026			
LLR00262	LLR00263	LLR00268	LLR00300	LLR00301	LLR00302	LLR00303	LLR00304	LLR00330	MAR0004			
MAR00045	MAR00046	MAR00047	MAR00048	MAR00049	MAR00130	MAR00131	MAR00132	MAR00133	MAR0013			
MAR00207	MAR00208	MAR00209	MBR00003	MBR00026	MBR00053	MBR00054	MBR00055	MBR00056	MBR0005			
MBR00058	MBR00059	MBR00185	MBR00186	MBR00187	MBR00189	MBR00190	MBR00191	MBR00192				

TABLE III - List of Affected Rebuilt Turbocharger Serial Numbers

TABLE III - Continued next page

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MCR00001 MCR00002 MCR00057 MCR00058 MCR00060 MCR00061 MCR00062 MCR00063 MCR00064 MCR00064 MMR00051 MMR00051 MMR00055 MMR00055 MMR00056 MMR00057	TABLE III - List of Affected Rebuilt Turbocharger Serial Numbers (cont'd)											
NDR00053 MDR00054 MDR00081 MDR00082 MDR00084 MDR00085 MDR00104 MDR00105 MDR00105 MDR00107 MDR00108 MDR00173 MIR00026 MJR000807 R1007055 TR1007057 TR1007058 TR1007058 TR1007056 TR1007057 TR1007058 TR1007058 TR1007058 TR1007058 TR1007057 TR1007058 TR1008025 TR0108025 TR0108025 TR0108025 TR0108023 TR0108033	MCR00001	MCR00002	MCR00057	MCR00058	MCR00059	MCR00060	MCR00061	MCR00062	MCR00063	MCR00064		
Instructional Instruct	MCR00076	MCR00077	MCR00078	MCR00079	MCR00080	MDR00003	MDR00004	MDR00050	MDR00051	MDR00052		
TR1007060 TR1007061 TR1007062 TR1007063 TR1007066 TR1007066 TR1007066 TR1007068 TR1007061 TR1007068 TR100801 TR0108011 TR0108021 TR0108022 TR0108023 TR0108023 TR0108023 TR0108023 TR0108023 TR0108033 TR0108033 <th< td=""><td>MDR00053</td><td>MDR00054</td><td>MDR00081</td><td>MDR00082</td><td>MDR00083</td><td>MDR00084</td><td>MDR00085</td><td>MDR00104</td><td>MDR00105</td><td>MDR00106</td></th<>	MDR00053	MDR00054	MDR00081	MDR00082	MDR00083	MDR00084	MDR00085	MDR00104	MDR00105	MDR00106		
TR0309013 TR0309014 TR0108011 TR01080115 TR01080115 TR01080116 TR01080121 TR0108022 TR0108023 TR0108023 TR0108023 TR0108023 TR0108023 TR0108033 TR0109033	MDR00107	MDR00108	MDR00173	MIR00026	MJR00080T	R1007055	TR1007056	TR1007057	TR1007058	TR1007059		
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TRODOBOLS TRODBOLS	TR0309013	TR0309014	TR0308008	TR0308009	TR0607012	TR0607013	TR0607014	TR0108013	TR0108014	TR0108015		
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TR000022TR000022TR000003TR000003TR000004TR000004TR000004TR000004TR000005TR000005TR000005TR0000041TR0000042TR0000045TR0000046TR0000056TR0000057TR0000017TR0000049TR0000050TR0000020TR0000020TR0000023TR0000024TR0000025TR0000026TR0000020TR000003TR0007004TR0007005TR0007006TR0007007TR0007008TR0007009TR0007002TR0007001TR0007001TR0007002TR0007002TR0007003TR0007005TR0007026TR0007026TR0007027TR0007028TR0007029TR0007081TR0907082TR0907083TR0907085TR0907086TR0907087TR0907088TR0907099TR0907090TR0907091TR0907022TR0907093TR0907095TR0907086TR0907097TR0907088TR0907099TR0907123TR0907124TR0907125TR0907126TR0907130TR0907131TR0907132TR0907133TR0907134TR0907135TR0908007TR0908008TR0908010TR0908011TR0908012TR1008020TR1008021TR1008022TR1008023TR1008023TR1008024TR1008025TR1008025TR1008027TR1008028TR1008030TR1008031TR1008022TR1008033TR1008035TR1008035TR1008035TR1008037TR1008038TR1008039TR1008031TR1008022TR1008033TR1008035TR1008035TR1008037TR1008038TR1008039TR1008031TR1008022 <td< td=""><td>TR0508007</td><td>TR0508008</td><td>TR0508009</td><td>TR0508010</td><td>TR0508011</td><td>TR0508012</td><td>TR0508013</td><td>TR0508014</td><td>TR0508015</td><td>TR0508017</td></td<>	TR0508007	TR0508008	TR0508009	TR0508010	TR0508011	TR0508012	TR0508013	TR0508014	TR0508015	TR0508017		
TR0000011TR000012TR0000012TR0000001<	TR0508020	TR0508021	TR0508033	TR0508034	TR0508035	TR0508036	TR0508037	TR0508038	TR0508039	TR0508040		
Historics	TR0508041	TR0508042	TR0508045	TR0508046	TR0508047	TR0508048	TR0508049	TR0508050	TR0508051	TR0508052		
TR0607008TR0607009TR0607010TR0607011TR0607011TR0607021TR0607022TR0607023TR0607024TR0607025TR0607026TR0607027TR0607028TR0607029TR0707001TR0707002TR0707003TR0707004TR0707005TR0707006TR0707007TR0707008TR0707009TR0907080TR0907081TR0907082TR0907083TR0907084TR0907085TR0907086TR0907086TR0907088TR0907089TR0907090TR0907091TR0907092TR0907093TR0907094TR0907095TR0907096TR0907097TR0907088TR0907099TR0907123TR0907124TR0907125TR0907126TR0907130TR0907131TR0907132TR0907133TR0907134TR0907135TR0908007TR0908008TR090809TR0908010TR0908011TR0908012TR1008020TR1008021TR1008022TR1008023TR1007007TR1007008TR1007009TR1007010TR1007010TR1008028TR1008029TR1008020TR1008030TR1008022TR1008033TR1008034TR1008035TR1008036TR1008037TR1008038TR1008039TR1008040TR1008041TR1008042TR1108017TR1108018TR1108019TR1108020TR1108021TR1108023TR1108024TR1108025TR1108026TS0907031TS0907032TS0907033TR0708007TR0708008TR0708009TR0708010TR0708011TR090956TR019957TR0708005TR0708006TR0708007TR0708008TR0708009TR0109055 <td< td=""><td>TR0508053</td><td>TR0508054</td><td>TR0508055</td><td>TR0508056</td><td>TR0508057</td><td>TR0509017</td><td>TR0509018</td><td>TR0509019</td><td>TR0509020</td><td>TR0509021</td></td<>	TR0508053	TR0508054	TR0508055	TR0508056	TR0508057	TR0509017	TR0509018	TR0509019	TR0509020	TR0509021		
InscoredInscore	TR0509023	TR0509024	TR0509025	TR0509026	TR0607002	TR0607003	TR0607004	TR0607005	TR0607006	TR0607007		
TR0001021TR0001021TR0001021TR0001021TR0001021TR0001021TR0001021TR0001081TR0001081TR0001082TR0001083TR0001084TR0001085TR0001086TR0001086TR0001087TR0001088TR0001099TR0001090TR0001091TR0001092TR0001092TR0001093TR0001091TR0001095TR0001095TR0001096TR0001097TR0001098TR0001123TR0001123TR0001124TR0001125TR0001126TR0001130TR0001131TR0001132TR0001132TR0001134TR0001135TR000007TR0008008TR0008009TR0008010TR0008011TR0008012TR0008013TR0008014TR0001022TR1007007TR1007008TR1007009TR1007010TR1007011TR1007012TR1008019TR1008020TR1008021TR1008022TR1008023TR1008024TR1008025TR1008026TR1008027TR1008028TR1008039TR1008030TR1008031TR1008032TR1008033TR1008034TR1008035TR1008036TR1008037TR1008038TR1008039TR1008040TR1008041TR1008042TR1108017TR1108018TR1108019TR1108020TR1108021TR1108023TR1008033TR1008040TR1008031TR1008042TR1008033TR0007032TS0007033TR0007033TR0009011TR1008037TR1008039TR1008039TR1008040TR1008060TR0007031TS0007032TS0007033TR0708007TR0708008TR008009TR0109055TR0109055TR0109056 <t< td=""><td>TR0607008</td><td>TR0607009</td><td>TR0607010</td><td>TR0607011</td><td>TR0607021</td><td>TR0607022</td><td>TR0607023</td><td>TR0607024</td><td>TR0607025</td><td>TR0607026</td></t<>	TR0607008	TR0607009	TR0607010	TR0607011	TR0607021	TR0607022	TR0607023	TR0607024	TR0607025	TR0607026		
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TR0007098TR0907099TR0907123TR0907124TR0907125TR0907126TR0907130TR0907131TR0907132TR0907133TR0907134TR0907135TR0908007TR0908008TR0908009TR0908010TR0908011TR0908012TR0908013TR0908014TR0908023TR1007007TR1007008TR1007009TR1007010TR1007011TR1007012TR1008019TR1008020TR1008021TR1008022TR1008023TR1008024TR1008025TR1008026TR1008027TR1008028TR1008029TR1008030TR1008031TR1008032TR1008033TR1008034TR1008035TR1008036TR1008037TR1008038TR1008039TR1008040TR1008041TR1008042TR1108017TR1108018TR1108019TR1108020TR1108021TR1108022TR1108023TR1008040TR1008041TR1008042TR1108017TR1108018TR1108019TR1008036TR1008037TR1008038TR1008039TR1008040TR1008041TR1008042TR1108017TR1108018TR1108019TR1108020TR1108021TR1108022TR1108023TR1008044TR1008045TR0109056TR0109057TR0109057TR0708005TR0708006TR0708007TR0708008TR0708009TR0708010TR0708011TR0808002TR0808003TR0808004TR0808005TR0808007TR0808008TR0808009TR0808001TR0907203TR0907204TR0907205TR0907206TR0907207TR0907208TR0907209TR0907215TR0909011TR090912<	TR0707008	TR0707009	TR0907080	TR0907081	TR0907082	TR0907083	TR0907084	TR0907085	TR0907086	TR0907087		
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TR000100TR1007007TR1007008TR1007009TR1007000TR1007010TR1007011TR1007011TR1007012TR1008019TR1008020TR1008021TR1008022TR1008023TR1008024TR1008025TR1008026TR1008027TR1008028TR1008029TR1008030TR1008031TR1008032TR1008033TR1008034TR1008035TR1008036TR1008037TR1008038TR1008039TR1008040TR1008041TR1008042TR1108017TR1108018TR1108019TR1108020TR1108021TR1108022TR1108023TR1108024TR1108025TR1108026TS0907031TS0907032TS0907033TR0909011TR0109055TR0109057TR0109056TR0109055TR0109055TR0109056TR0109057TR0708005TR0708006TR0708007TR0708008TR0708009TR0708010TR0708011TR0808002TR0808003TR0808004TR0808005TR0808007TR0808008TR0808009TR0808010TR0907203TR0907204TR0907205TR0907206TR0907207TR0907208TR0907209TR0907215TR0909011TR0909012TR1007029	TR0907098	TR0907099	TR0907123	TR0907124	TR0907125	TR0907126	TR0907130	TR0907131	TR0907132	TR0907133		
TR1008022 TR1008023 TR1008024 TR1008025 TR1008026 TR1008027 TR1008028 TR1008039 TR1008030 TR1008031 TR1008032 TR1008033 TR1008034 TR1008035 TR1008036 TR1008037 TR1008038 TR1008039 TR1008040 TR1008041 TR1008042 TR1108017 TR1108018 TR1108019 TR1108020 TR1108021 TR1108023 TR1108024 TR1108025 TR1008042 TR1108017 TR1108018 TR1108019 TR1108020 TR1108021 TR1108023 TR1108024 TR1108025 TR1008042 TR1008031 TS0907032 TS0907033 TR0909011 TR0109055 TR0109056 TR0109055 TR0109057 TR0109055 TR0109055 TR0109055 TR0109055 TR0109055 TR0109055 TR0109055 TR0109055 TR0109055 TR0109056 TR0708001 TR0708001 TR0708001 TR0708011 TR0808001 TR0808002 TR0808003 TR0808004 TR0808005 TR0808007 TR0808008 TR0808009 TR0808010 TR0907203	TR0907134	TR0907135	TR0908007	TR0908008	TR0908009	TR0908010	TR0908011	TR0908012	TR0908013	TR0908014		
TR1000002 TR1008033 TR1008034 TR1008035 TR1008036 TR1008036 TR1008037 TR1008038 TR1008039 TR1008040 TR1008041 TR1008042 TR1108017 TR1108018 TR1108019 TR1108020 TR1108021 TR1108022 TR1108023 TR1108024 TR1108025 TR1008042 TR1108017 TR1108018 TR1108019 TR1108020 TR1108021 TR1108022 TR1108023 TR1108024 TR1108025 TR1008042 TR100907031 TS0907032 TS0907033 TR0909011 TR0109055 TR0109056 TR0109055 TR0109	TR0908023	TR1007007	TR1007008	TR1007009	TR1007010	TR1007011	TR1007012	TR1008019	TR1008020	TR1008021		
TR1008042TR1108017TR1108018TR1108019TR1108020TR1108020TR1108021TR1108022TR1108023TR1108024TR1108024TR1108026TS0907031TS0907032TS0907033TR0909011TR0109055TR0109057TR0109056TR0109055TR0109055TR0109056TR0109057TR0708005TR0708006TR0708007TR0708008TR0708009TR0708010TR0708011TR0808001TR0808002TR0808003TR0808004TR0808005TR0808006TR0808007TR0808008TR0808009TR0808010TR0907203TR0907204TR0907205TR0907206TR0907207TR0907208TR0907209TR0907215TR0909011TR0909012TR1007029	TR1008022	TR1008023	TR1008024	TR1008025	TR1008026	TR1008027	TR1008028	TR1008029	TR1008030	TR1008031		
TR1108026 TS0907031 TS0907032 TS0907033 TR0909011 TR0109055 TR0109056 TR0109056 TR0109055 TR010907203 TR0907204 TR0907205 TR0907206 TR0907207 TR0907208 TR0907209 TR0907215 TR0909011 TR0909012 TR00007029 TR0907204 TR0907205 TR0907206 TR0907208 TR0907209 TR0909011 TR0	TR1008032	TR1008033	TR1008034	TR1008035	TR1008036	TR1008037	TR1008038	TR1008039	TR1008040	TR1008041		
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TR0907204 TR0907205 TR0907206 TR0907207 TR0907208 TR0907209 TR0907215 TR0909011 TR0909012 TR1007029	TR0109056	TR0109057	TR0708005	TR0708006	TR0708007	TR0708008	TR0708009	TR0708010	TR0708011	TR0808001		
	TR0808002	TR0808003	TR0808004	TR0808005	TR0808006	TR0808007	TR0808008	TR0808009	TR0808010	TR0907203		
TR1007030 TR1007031 TR1007032 TR1007033 TR1007034 TR1007035 TR1007036 TR1007037 TR1007038 TR1007054	TR0907204	TR0907205	TR0907206	TR0907207	TR0907208	TR0907209	TR0907215	TR0909011	TR0909012	TR1007029		
	TR1007030	TR1007031	TR1007032	TR1007033	TR1007034	TR1007035	TR1007036	TR1007037	TR1007038	TR1007054		

TABLE III - List of Affected Rebuilt Turbocharger Serial Numbers (cont'd)

CONTACT INFORMATION:

All comunications regarding this service bulletin, must be placed either through Kelly Aerospace Energy Systems Technical Support at 888-461-6077 or via Fax 334-386-5450. Written comunications must be placed through Kelly Aerospace Energy Systems Technical Support, 2900 Selma Highway, Montgomery, AL 36108, USA.

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T-Wheel Ass'y	Turbocharger Ass'y	Engine Ass'y	Aircraft (not limited to)		
406304-9008	406610-9004	TSI0-520-D			
406304-9008 406610-9005		TSIO-520-C, H, R TSIO-520-C, M TSIO-520-G, M	Cessna T210F thru N T(P,U)-206A-F, TU-206G T-207, T-207A		
406304-9008	406610-9015	TVO-435-D1A, -D1B,- E1A, - G1A, -F1A	47G3B1 D & E Eng., 47G3B2, 47G3B2A		
406304-9008	406610-9019	TSIO-520-B, E			
406304-9008	406610-9020	TIO-540-A1A, A1B, A2A, A2B, A2C, L/TIO-540-F2BD	Piper PA31-310, PA31-325		
406304-9008	406610-9021	TIO-540-C1A, E1A, G1A, H1A	Piper PA23-250		
406304-9008	406610-9025	TSIO-520-B, D, -BB, E, -EB	Beech V35-STC, Cessna T310 P thru R Cessna 320 D thru F, 335, 401/402, 401A/402A,401B/402B,		
406304-9008	406610-9026	TIO-540-S1AD	Piper PA32R-301T, PA32-301T, PA32R-301, PA32RT-301, PA32RT-300T		
406304-9008	406610-9028	TSIO-520-VB	Cessna 402C		
406304-9008	406610-9029	TSIO-520-UB	Beech A,B36TC		
406304-9008 406610-9030 406304-9008 406610-9032		TSIO-520-AE	Cessna T303		
		TIO-540-AA1AD	Lake 250 Renegade		
406304-9009 406970-9001		TSIO360A, B, D (frt)	Cessna T337A thru F, T337RG		
406304-9009 406610-9018 406787-6009 407810-9001		TSIO360C (Frt)	Cessna T337G, P337 Cessna 340		
		TSIO520K			
406787-6010 406990-9004		GTSIO-520-D	Cessna 421/421A		
406787-6010 408610-9001		GTSIO520H	Cessna 421B		
406787-6010 409170-9001		L/TIO-540-J2BD, TIO-540-J2B, TIO-540-N2BD	Piper PA31-350		
406787-6010	409680-9011	TSIO-520-L; TSIO-520-WB	Beech 58P/58TC		
406787-9010	465680-9004	TSIO-520-P, -AF	Cessna P210N		
406787-6010	465680-9005,	TIO-540-V2AD, TIO-540-W2A	Piper PA31P-350		
406787-6010	465930-9002	GTSIO-520-M	Cessna 404		
406787-6010	465930-9003	GTSIO520L/N	Cessna 421C		
407276-6019	465292-9002	0540L3C5D	Cessna T182, TR182		
407276-6019	465292-9004	TSIO-520-T	Cessna T188C		
407276-6019	465398-9002	TO-360-E1A6D, LTO-360-E1A6D	Piper PA44-180T		
407293-9003	407540-9003	TIO-541-E1C4, E1D4	Beech A56TC, A60		
408493-9017	466881-9001	TIO-540-AJ1A	Cessna T206H		

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T-Wheel Ass'y	Turbocharger Ass'y	Engine Ass'y	Aircraft (not limited to)		
410188-9025	466304-9003	TSIO-520-BE, TSIO-550-B, E	Malibu Conversion, Lancair IV & IVP Piper PA46-350P		
410188-9028	466642-9005	TIO-540-AE2A			
600563-9000* 600572-9000* 600366-9000* 600573-9000* 600563-9000* 600574-9001*		TSIO-520-D, O-470-G-C1, IO-470-C, IO-470-J, IO-470-K, IO-470-N, IO-470-M, IO-540- B1A5, -E1A5, E1B5, O-470-A, J, K, L, R, O-470-E, S, D, O-540-E4C5, IO-540-C4B5, - C4C5, O-540-E4B5, IO-540-K1G5D, IO-540-G1E5, IO-540-K1E5,	Bonanza series 33, 35, Commander 500A, B, U, S, Cessna 180, 182, 210, 210 A thru C, 205, 310 C thru G, Islander BN-2, BN-2A, BN- 2A-6, BN-2A-8, BN-2A-9, Piper PA23, PA23- 235, PA23-250,PA-24-250, PA-32-260, PA- 32R-300, Viking & Super Viking, 17-31TC Turbo, Commander 680 FP, L, FLP, Mooney M20A thru M20D, M20G, E, F, M20J, K, Lake LA-4 & LA-4A, LA-4-200, Piper PA-30 & PA-39, Seneca I PA-34-200, Seneca II PA-34-200T, Seneca III PA-34-220T, PA-28-200, PA-28 RT201T, Aerostar 601P		
		IO-720, O-360-A1A, -A1D, IO-360-A1D6D, A3D6D, O-360-A1A or, O-360-A1D, IO-360-A1B, TSIO-360, L/IO-320-B1A & C1A, L/IO-360-C1E6, TSIO-360,			
		TIO-540-S1AD			
600563-9000*	600575-9001*	TIO-540-S1AD	Aerostar 601P (Later S/N's)		
600563-9000* 600575-9002*		TIO-540-S1AD	Aerostar 601P (Later S/N's)		
600366-9000*	600576-9000*	IO-720, IO-540-G1E5, IO-470-N O-360-A1A, IO-360-B1A, B1B	Commander 680 FP, L, FLP, Bonanza N35, P35, Travel Air, Piper PA23 Apache, Seneca I PA-34-200		
600366-9000*	600700-9000*	HIO-360-E1A, HIO-360-E1BD, -F1AD	Enstrom Helicopter, F28C, F28F		
600366-9000*	600803-9001*	TIO-540-U2A, LTIO-540-U2A	Aerostar 700P		
600366-9000*	600803-9002*	TIO-540-U2A, LTIO-540-U2A	Aerostar 700P		

* Part Number may have a CF prefix.

NOTE:

The reference Table IV on page 6 and 7 should be used as a guide only for turbocharged aircraft. Not every aircraft or engine combination is listed and not every STC or other field application is included. This list is provided to help identify which aircraft **may** be affected by this service bulletin.

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