



652 Oliver Street  
Williamsport, PA. 17701 U.S.A.

Telephone +1 (800) 258-3279 (U.S. and Canada)  
Telephone +1 (570) 323-6181 (International)  
Facsimile +1 (570) 327-7101  
Email [Technicalsupport@lycoming.com](mailto:Technicalsupport@lycoming.com)  
www.lycoming.com

# SERVICE LETTER

DATE: May 17, 2018

Service Letter No. L275A  
Supersedes Service Letter No. L275

TO: All Owners and Operators of Lycoming Engines Model TIO-540-AJ1A

SUBJECT: Warranty Procedure for Exhaust System Replacement Referenced in the most current revision of SB627

REASON FOR REVISION: Updated language to refer to the most current revision of SB627

**NOTICE:** Incomplete review of all the information in this document can cause errors. Read this entire Service Document to make sure you have a complete understanding of the requirements.

### Warranty Instructions Applicable to Part 1 for Engines Within the Factory Warranty Period

1. Contact an Authorized Lycoming Distributor to order a replacement Applicable Exhaust System Kit.
  - A. Part Number (P/N) 05J28882 for an exhaust system without holes for the Exhaust Gas Temperature (EGT) Probes.
  - B. P/N 05J28883 for an exhaust system with the holes for the EGT Probes.
2. Upon receipt, complete the installation procedure.
3. Return the removed exhaust system to Lycoming Engines through the same Authorized Lycoming Distributor that ordered the replacement exhaust system kit and file a warranty claim for:
  - A. Reimbursement of the replacement parts.
  - B. Associated Freight.
  - C. Removal and Reinstallation Labor for removal and installation in accordance with the current applicable Lycoming Warranty Policy and the latest revision of Lycoming’s SSP-875 Removal and Installation Labor Allowance Guidebook.

### Instructions Applicable to Part 1 for Engines no Longer Within the Factory Warranty Period

For a limited time only, Lycoming will pass through a significant cost savings for the exhaust system replacement kits referenced in the most current revision of Service Bulletin 627. These cost savings are the result of a one-time, large volume discount purchase of exhaust system components. Owners and operators having engines that are no longer within the warranty period or have been field overhauled are encouraged to take advantage of these cost savings while quantities last. Prices are subject to change without notice.

If you have any questions, contact Lycoming Field Service by phone at 570-327-7222 or 877-839-7878



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