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SERVICE INSTRUCTION

DATE: April 28, 2026

Service Instruction No. 1595

SUBJECT: Rocker Arm Bushing Installation

MODELS AFFECTED: TIO-541 and TIO-360-C1A6D

TIME OF COMPLIANCE: During Rocker Bushing Replacement

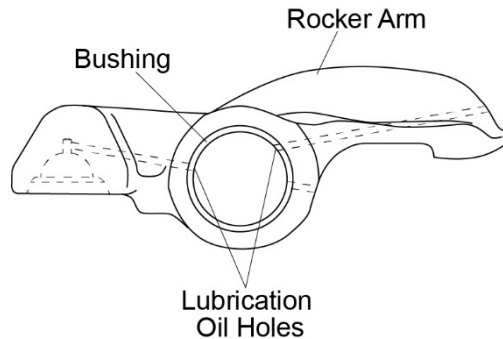
NOTICE: Incomplete review of all the information in this document can cause errors. Read the entire Service Instruction to make sure you have a complete understanding of the requirements.

This Service Instruction provides Instructions for Continued Airworthiness (ICA).

The purpose of this service instruction is to provide clarification for installation of rocker arm bushings in TIO-541 and TIO-360-C1A6D engines.

To ensure proper lubrication of the rocker arm; The holes in the bushing (P/N 76242) must be aligned with the oil holes in the rocker arm (P/N 17F2246). Refer to figure 1 for guidance.

Figure 1:



If you have any questions, contact Lycoming Technical Support by phone at 570-327-7222 or 877-839-7878 or email to Technicalsupport@lycoming.com.



ISSUED			REVISED			PAGE NO.	REVISION
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